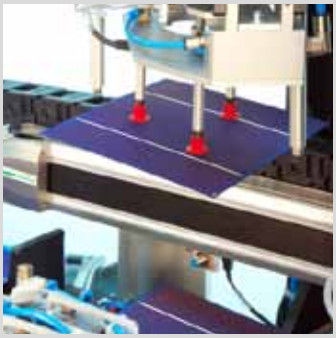
VISOR® Solar sensor for inspecting solar cells

Focusing on what matters



The VISOR® Solar sensor operates accurately and reliably even in fast-cycle processes.

The VISOR® Solar sensor measures every wafer or cell and thus detects even minimal edge breakouts.

HIGHLIGHTS OF VISOR® SOLAR SENSOR

- Simple integration
- Precise position detection down to ± 50 µm
- Edge defects can be detected up to a depth of 0.50 mm
- Detection of holes
- Transport belts can be masked via software
- Short cycle time from 60 ms
- Reliable operation, even in daylight
- No backlight necessary
- Low space requirement: operating distance from 360 mm

SensoPart has expanded its range of vision sensors with the VISOR® Solar in order to combat rising cost pressure in the production of solar cells. The compact sensor detects the position and any damage to wafers and cells. It allows robots to pick up and lay down wafers accurately. Wafers and solar cells with fine breakouts can be directly rejected during this step, before they can completely break up and damage other material.

These sensors can also be integrated in existing lines – as easily as a light barrier. Before a cell is printed, the sensor checks it for damage that could lead to breakage during the print process, preventing costly machine breakdowns.

VISOR® Solar sensor – Product Overview					
	Firmware Option	Resolution	Focal length	Integrated illumination	Page
V10-SO-S1-xxx	Standard	736 x 480 pixels	6 mm	White LEDs	100
V10-SO-A1-xxx	Advanced	736 x 480 pixels	6 mm	White or infrared LEDs	102
V10-SO-A1-xxx	Advanced	736 x 480 pixels	12 mm	White or infrared LEDs	104

VISOR® V10 Solar sensor

Standard vision sensor for wafer and cell inpection, 6 mm

PRODUCT HIGHLIGHTS

- Automatic detection of wafer and cell geometry
- Suitable for frontlit and backlit applications
- Simple sensor optimisation regarding evaluation speed and test precision (sub-pixel process)
- Detection of holes/cracks and breakouts
- Distortion correction

Optical data	
Resolution	736 x 480 pixels
CMOS	1/3", monochrome
Integrated lens, focal length	6 mm, adjustable focal position
Adjustment range	6 mm to infinity
Integrated illumination	White LEDs
Minimum field of view, X x Y	5 x 4 mm²

Functions	
Number of jobs / detectors	2 / 32
Detectors	Wafers, contrast, brightness, grey level
Properties	Wafers: localisation and examination of wafers Grey threshold, brightness: evaluation of brightness Contrast: evaluation of contrast
Typical cycle times	Typ. 100 ms wafer Typ. 2 ms brightness Typ. 2 ms contrast Typ. 2 ms grey threshold

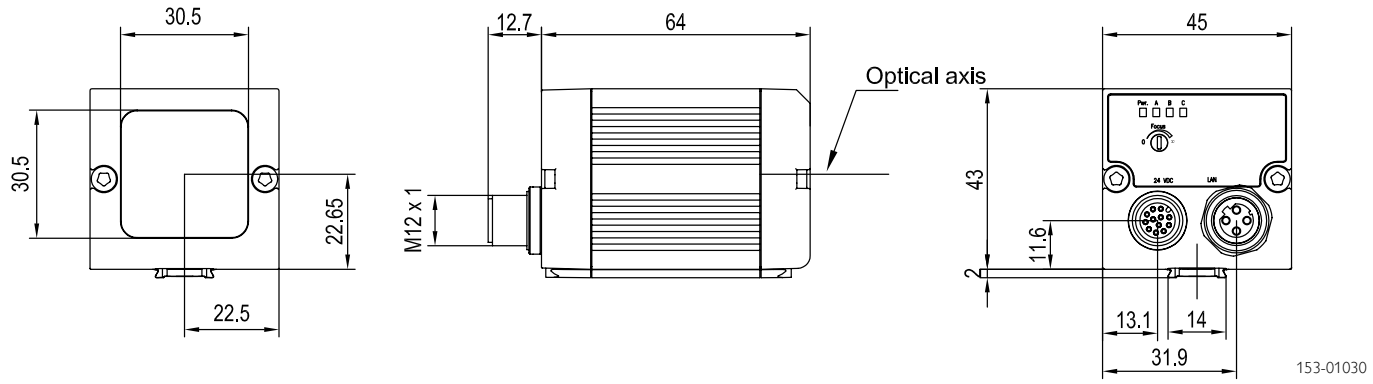
Electrical data	
Operating voltage, $+U_B$	18 … 26.4 V DC[1]
Current consumption (without illumination and I/O)	≤ 120 mA
Current consumption (without I/O)	≤ 200 mA
Protective circuits	Reverse-polarity protection, U_B / short-circuit protection of all outputs
Power On Delay	Ca. 13 s after Power on
Outputs	PNP / NPN (switchable)
Max. output current (per output)	50 mA, 100 mA (pin 12)
Inputs	PNP/NPN High > U_B-1 V, Low < 3 V
Input resistance	> 20 kOhm
Interfaces	Ethernet (LAN), EtherNet/IP
Inputs/outputs	2 inputs, 4 outputs, 2 selectable inputs/outputs

Mechanical data	
Dimensions	65 x 45 x 45 mm³ (without plug)
Enclosure rating	IP 67
Material, housing	Aluminium, plastic
Material, front screen	Plastic
Ambient temperature: operation	0 … +50 °C[2]
Ambient temperature: storage	-20 … +60 °C[2]
Weight	Ca. 160 g
Plug connections	Supply and I/O M12, 12-pin Ethernet M12, 4-pin
Vibration and impact resistance	EN 60947-5-2

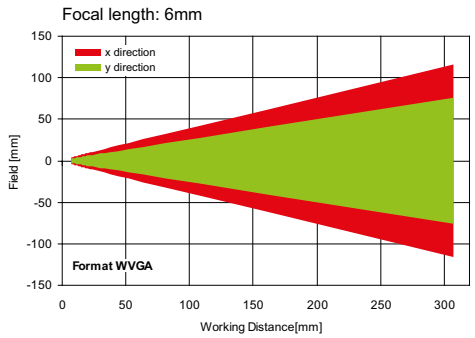
[1] Max. ripple < 5 V_{SS} [2] 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10-SO-S1-W6	535-91049

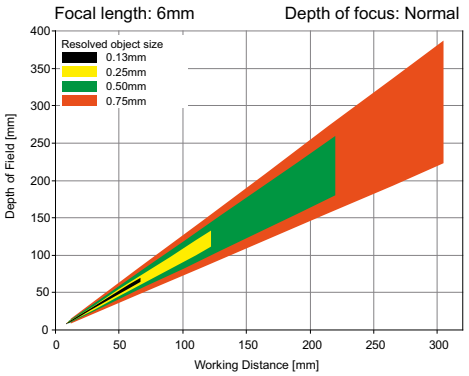
VISOR® vision sensor



Field of view



Depth of field: normal



Accessories

Connection cables	From Page A-32
Illumination	From Page A-25
Brackets	From Page A-4
Interface accessories	From Page A-36

VISOR® V10 Solar sensor

Advanced vision sensor for wafer and cell inspection, 6 mm

PRODUCT HIGHLIGHTS

- Automatic detection of wafer and cell geometry
- Suitable for frontlit and backlit applications
- Simple sensor optimisation regarding evaluation speed and test precision (sub-pixel process)
- Detection of holes/cracks and breakouts
- Distortion correction
- Examination and position detection of busbars

Optical data	
Resolution	736 x 480 pixels
CMOS	1/3", monochrome
Integrated lens, focal length	6 mm, adjustable focal position
Adjustment range	6 mm to infinity
Integrated illumination	White, infrared LEDs
Minimum field of view, X x Y	5 x 4 mm[2]

Functions	
Number of jobs / detectors	n / n
Detectors	Wafers, busbars, pattern comparison, contrast, brightness, grey level
Properties	Position tracking Wafers incl. busbars: localisation of wafers or busbars and examination of wafers Pattern comparison: teach-in and detection of patterns Grey threshold, brightness: evaluation of brightness Contrast: evaluation of contrast
Typical cycle times	Typ. 100 ms wafers Typ. 20 ms pattern comparison Typ. 2 ms brightness Typ. 2 ms contrast Typ. 2 ms grey threshold

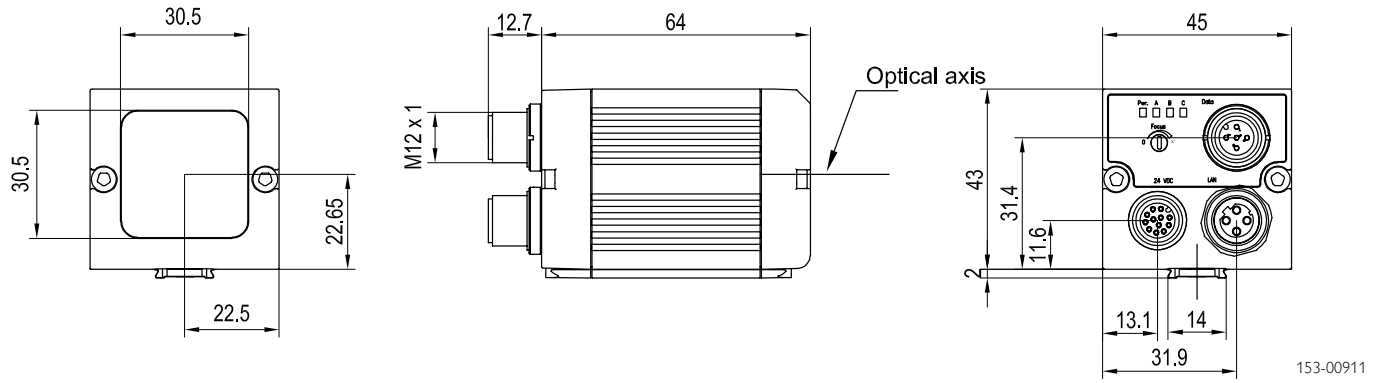
Electrical data	
Operating voltage, $+U_B$	18 … 26.4 V DC[1]
Current consumption (without illumination and I/O)	≤ 120 mA
Current consumption (without I/O)	≤ 200 mA
Protective circuits	Reverse-polarity protection, U_B / short-circuit protection of all outputs
Power On Delay	Ca. 13 s after Power on
Outputs	PNP / NPN (switchable)
Max. output current (per output)	50 mA, 100 mA (pin 12)
Inputs	PNP/NPN High > U_B-1 V, Low < 3 V
Input resistance	> 20 kOhm
Encoder input	High > 4 V
Interfaces	Ethernet (LAN), RS422, EtherNet/IP
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs

Mechanical data	
Dimensions	65 x 45 x 45 mm[3] (without plug)
Enclosure rating	IP 67
Material, housing	Aluminium, plastic
Material, front screen	Plastic
Ambient temperature: operation	0 … +50 °C[2]
Ambient temperature: storage	-20 … +60 °C[2]
Weight	Ca. 160 g
Plug connections	Supply and I/O M12, 12-pin Ethernet M12, 4-pin Data M12, 5-pin
Vibration and impact resistance	EN 60947-5-2

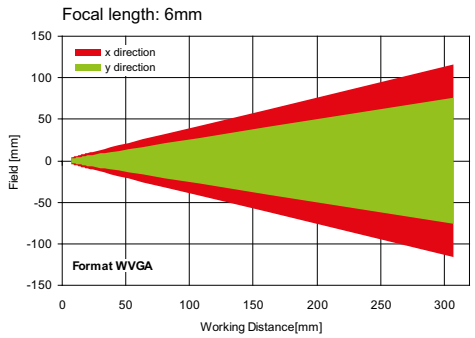
[1] Max. ripple < 5 V_{SS} [2] 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10-SO-A1-W6	535-91051
Infrared	Normal	V10-SO-A1-I6	535-91053

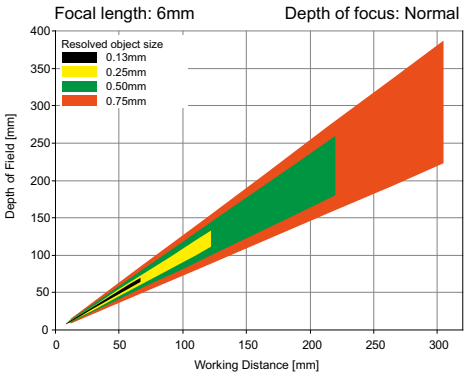
VISOR® vision sensor



Field of view



Depth of field: normal



Accessories

Connection cables	From Page A-32
Illumination	From Page A-25
Brackets	From Page A-4
Interface accessories	From Page A-36

VISOR® V10 Solar sensor

Advanced vision sensor for wafer and cell inspection, 12 mm

PRODUCT HIGHLIGHTS

- Automatic detection of wafer and cell geometry
- Suitable for frontlit and backlit applications
- Simple sensor optimisation regarding evaluation speed and test precision (sub-pixel process)
- Detection of holes/cracks and breakouts
- Distortion correction
- Examination and position detection of busbars

Optical data	
Resolution	736 x 480 pixels
CMOS	1/3", monochrome
Integrated lens, focal length	12 mm, adjustable focal position
Adjustment range	30 mm to infinity
Integrated illumination	White, infrared LEDs
Minimum field of view, X x Y	8 x 6 mm[2]

Functions	
Number of jobs / detectors	max. 255 / max. 255
Detectors	Wafers, busbars, pattern comparison, contrast, brightness, grey level
Properties	Position tracking Wafers incl. busbars: localisation of wafers or busbars and examination of wafers Pattern comparison: teach-in and detection of patterns Grey threshold, brightness: evaluation of brightness Contrast: evaluation of contrast
Typical cycle times	Typ. 100 ms wafer Typ. 20 ms pattern comparison Typ. 2 ms brightness Typ. 2 ms contrast Typ. 2 ms grey threshold

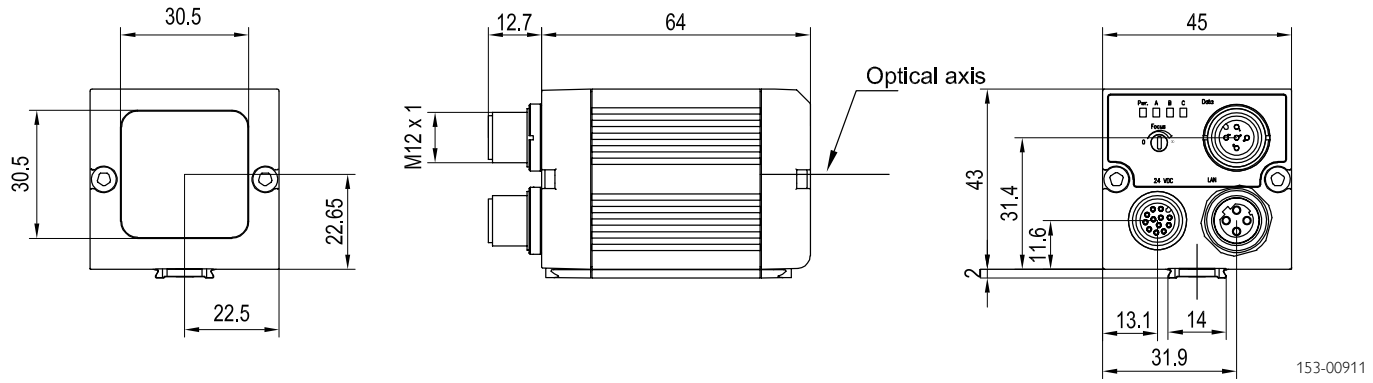
Electrical data	
Operating voltage, $+U_B$	18 … 26.4 V DC[1]
Current consumption (without illumination and I/O)	≤ 120 mA
Current consumption (without I/O)	≤ 200 mA
Protective circuits	Reverse-polarity protection, U_B / short-circuit protection of all outputs
Power On Delay	Ca. 13 s after Power on
Outputs	PNP / NPN (switchable)
Max. output current (per output)	50 mA, 100 mA (pin 12)
Inputs	PNP/NPN High > U_B-1 V, Low < 3 V
Input resistance	> 20 kOhm
Encoder input	High > 4 V
Interfaces	Ethernet (LAN), RS422, RS232, EtherNet/IP
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs

Mechanical data	
Dimensions	65 x 45 x 45 mm[3] (without plug)
Enclosure rating	IP 67
Material, housing	Aluminium, plastic
Material, front screen	Plastic
Ambient temperature: operation	0 … +50 °C[2]
Ambient temperature: storage	-20 … +60 °C[2]
Weight	Ca. 160 g
Plug connections	Supply and I/O M12, 12-pin Ethernet M12, 4-pin Data M12, 5-pin
Vibration and impact resistance	EN 60947-5-2

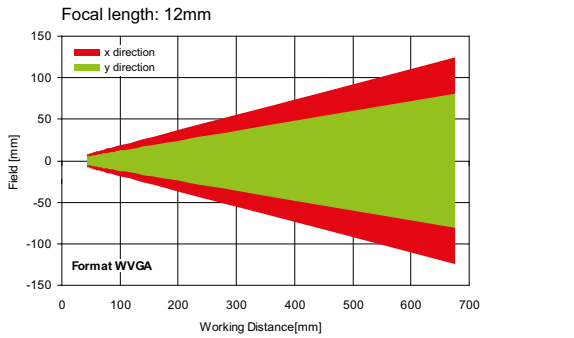
[1] Max. ripple < 5 V_{SS} [2] 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10-SO-A1-W12	535-91052
Infrared	Normal	V10-SO-A1-I12	535-91054

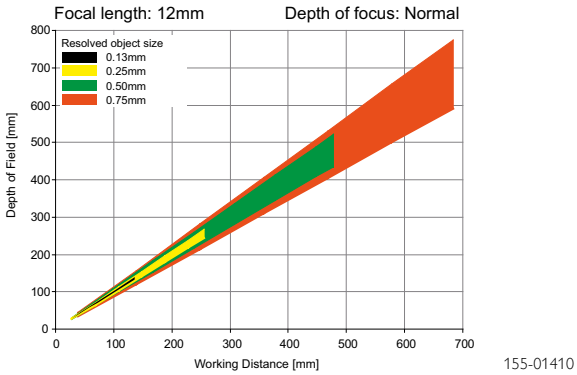
VISOR® vision sensor



Field of view



Depth of field: normal



Accessories

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